

CLEVELAND-CLIFFS INC.

Hibbing Taconite Company 4950 County Highway 5 North, Hibbing, MN 55746 P 218.262.5950 clevelandcliffs.com

April 9, 2021

Regional Administrator
Air and Radiation Division
C/O Kathleen D'Agostino
US EPA, Region 5 (A-18J)
77 West Jackson Boulevard
Chicago, IL 60604
dagostino.kathleen@epa.gov

Re: Hibbing Taconite Company's Quarter 1, 2021

Excess Emissions & Monitoring Performance Report

Permit Number 13700061

Ms. D'Agostino:

Hibbing Taconite Company (HTC) is subject to the 2016 Revision to 2013 Taconite Federal Implementation Plan Establishing BART for Taconite Plants (FIP) which requires the installation of Continuous Emission Monitors (CEMS) to monitor nitrogen oxides (NO_x) and sulfur dioxide (SO_2). This submittal satisfies the requirements of 40 CFR 52.1235(e)(7).

Per 40 CFR 52.1235(c)(4)(v), HTC is to provide a report of each performance evaluation and QA/QC check within 60 days of completion. The most recent performance evaluation results were submitted to the EPA on February 15th, 2021 from the CGAs performed during February 2021. A summary of the results is enclosed in Attachment A. During the reporting period, there were no out-of-control periods from the daily calibration drift assessments.

HTC does not have a limit in effect at this time associated with the NO_x CEMS, therefore the proposed NO_x limit listed in the FIP is not yet enforceable. The initial SO_2 limit came into effect during the 1^{st} Quarter 2017 reporting period and was revised on April 11, 2018 to 347.4 lbs SO_2 /hr. Attached is HTC's Quarterly Excess Emissions and Monitoring System Performance Report. Considering that HTC's NO_x limit is not yet enforceable, HTC's report will contain a zero (0) in the boxes related to excess emission events. Periods of downtime that occurred during this reporting quarter are listed by monitor in the attached report.

Please contact Tasha Niemi at (218) 262-6884 or <u>tasha.niemi@arcelormittal.com</u> if you have any questions regarding this report.

I certify, based on the information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Sincerely,

Edward LaTendresse

Edward Lebendresse

General Manager

Attachment A: Quality Control Reporting
Relative Accuracy Test Audit Results
Cylinder Gas Audit Results

		Control States			RATA	\'s			
Emission Unit (EU)	Stack Vent (SV)	EU Description	Monitor	Pollutant	Audit Date	Results (%)	Next Test Due	Pass/Fail	Comments
	021	Furnace Line One, Stack 1	No MR	NOx	8/10/2020	9.0	3rd Quarter, 2021	Pass	Results less than 20%
į	021		110 11111	SO₂	8/10/2020	4.7	3rd Quarter, 2021	Pass	Results less than 20%
		Furnace Line One, Stack 2		NOx	8/10/2020	10.1	3rd Quarter, 2021	Pass	Results less than 20%
	022		No MR	SO₂	8/10/2020	9.9	3rd Quarter, 2021	Pass	Results less than 20%
020	023 Furnace Line One, Stack 3	Furnace Line		NOx	8/10/2020	1.4	3rd Quarter, 2021	Pass	Results less than 20%
		No MR	SO₂	8/10/2020	5.8	3rd Quarter, 2021	Pass	Results less than 20%	
		024 Furnace Line One, Stack 4		NOx	8/10/2020	3.4	3rd Quarter, 2021	Pass	Results less than 20%
	024		No MR	SO₂	8/10/2020	6.6	3rd Quarter, 2021	Pass	Results less than 20%
	025 Furnace Line Two, Stack 4	1	No MR	NO _x	8/11/2020	6.8	3rd Quarter, 2021	Pass	Results less than 20%
			SO₂	8/11/2020	1.6	3rd Quarter, 2021	Pass	Results less than 20%	
	026	Furnace Line Two, Stack 3	No MR	NOx	8/11/2020	1.2	3rd Quarter, 2021	Pass	Results less than 20%
021				SO₂	8/11/2020	3.9	3rd Quarter, 2021	Pass	Results less than 20%
		Furnace Line Two, Stack 2	No MR	NOx	8/11/2020	6.5	3rd Quarter, 2021	Pass	Results less than 20%
	027			SO₂	8/11/2020	5.2	3rd Quarter, 2021	Pass	Results less than 20%
		Furnace Line		NOx	8/11/2020	9.3	3rd Quarter, 2021	Pass	Results less than 20%
	028	Two, Stack 1	No MR	SO₂	8/11/2020	6.4	3rd Quarter, 2021	Pass	Results less than 20%
	029	Furnace Line	No MR	NOx	8/12/2020	7.1	3rd Quarter, 2021	Pass	Results less than 20%
		One, Stack 1		SO₂	8/12/2020	4.6	3rd Quarter, 2021	Pass	Results less than 20%
		Furnace Line		NOx	8/12/2020	3.1	3rd Quarter, 2021	Pass	Results less than 20%
022	030	One, Stack 2	No MR	SO₂	8/12/2020	1.0	3rd Quarter, 2021	Pass	Results less than 20%
	024	Furnace Line	N . 145	NO _x	8/12/2020	6.1	3rd Quarter, 2021	Pass	Results less than 20%
	031	One, Stack 3	No MR	SO₂	8/12/2020	9.9	3rd Quarter, 2021	Pass	Results less than 20%
	022	Furnace Line	N= 140	NO _x	8/12/2020	3.9	3rd Quarter, 2021	Pass	Results less than 20%
	032	One, Stack 4	No MR	SO₂	8/12/2020	1.4	3rd Quarter, 2021	Pass	Results less than 20%

^{*}The full RATA report has previously been submitted to the EPA. Refer to the referenced report for more information.

					CGA's				
Emission Unit (EU)	Stack Vent (SV)	EU Description	Monitor	Pollutant	Audit Date	Results (L/M%)	Next Test Due	Pass/Fail	Comments
	021	021	No MR	NO _x	2/1/2021	0.7/1.5	2nd Quarter, 2021	Pass	
		021		SO₂	2/3/2021	0.1/0.3	2nd Quarter, 2021	Pass	
			No MR	NOx	2/1/2021	0.5/1.2	2nd Quarter, 2021	Pass	
	022	022		SO₂	2/3/2021	0.7/0.6	2nd Quarter, 2021	Pass	None
020	023			NOx	2/1/2021	1.3/0.7	2nd Quarter, 2021	Pass	
	023	023	No MR	SO ₂	2/3/2021	0.4/0.1	2nd Quarter, 2021	Pass	
	024	na viaro en Un alconomia		NOx	2/1/2021	0.7/0.2	2nd Quarter, 2021	Pass	- 1
		024	No MR	SO₂	2/3/2021	3.0/1.0	2nd Quarter, 2021	Pass	
	025	025	No MR	NO _x	2/4/2021	0.6/0.7	2nd Quarter, 2021	Pass	
	023	1,33614	NO WIN	SO ₂	2/2/2021	0.2/1.8	2nd Quarter, 2021	Pass	None
	026	026	No MR	NO _x	2/4/2021	0.5/0.1	2nd Quarter, 2021	Pass	
021				SO₂	2/2/2021	1.4/0.6	2nd Quarter, 2021	Pass	
021	027	027	No MR	NOx	2/4/2021	1.5/2.2	2nd Quarter, 2021	Pass	
				SO₂	2/2/2021	6.0/3.3	2nd Quarter, 2021	Pass	
	020	8 028	No MR	NOx	2/4/2021	0.8/0.1	2nd Quarter, 2021	Pass	
	028			SO ₂	2/2/2021	2.5/3.8	2nd Quarter, 2021	Pass	
	029	029	No MR	NO _x	2/3/2021	1.1/0.5	2nd Quarter, 2021	Pass	
	023	023	NOWIK	SO ₂	2/2/2021	1.1/1.1	2nd Quarter, 2021	Pass	
	030			NOx	2/3/2021	1.0/1.2	2nd Quarter, 2021	Pass	
022	030	030	No MR	SO₂	2/2/2021	0.4/0.4	2nd Quarter, 2021	Pass	
022	031			NOx	2/3/2021	0.5/0.1	2nd Quarter, 2021	Pass	- None
	031	031	No MR	SO ₂	2/2/2021	0.6/3.3	2nd Quarter, 2021	Pass	
	032	_		NOx	2/3/2021	3.2/2.5	2nd Quarter, 2021	Pass	1
	332	032	No MR	SO ₂	2/2/2021	2.5/0.5	2nd Quarter, 2021	Pass	

		CVLIND	ER GAS AUDIT IN	IEODMATION		RESERVATA
	2022 (CE 2022	CILIND				
	Test		Cylinder ID	Date of	Type of	Certified
			Ni	Certification	Certification	Audit Valu
Gas	Level	Analyzers	Number	Certification	Certification	Addit Valt
Gas NOX	Level Low	Analyzers SV021-SV032	CC344763	3/5/2020	EPA Protocol	50.35
NOX	Low	SV021-SV032	CC344763	3/5/2020	EPA Protocol	50.35
NOX	Low Mid	SV021-SV032 SV021-SV032	CC344763 CC708738	3/5/2020 3/27/2020	EPA Protocol	50.35 98.76
NOX	Low	SV021-SV032	CC344763	3/5/2020	EPA Protocol	50.35

Attachment B: Excess Emissions Report

Reporting Period Dates: January 1, 2021 - March 31, 2021 Company Name: **Hibbing Taconite Company**

4950 Hwy 5 North Hibbing MN

Process Unit Identification: EU020, EU021, EU022

Process Unit Description: Pellet Indurating Furnace Line No. 1, 2 & 3; straight grate indurating furnaces.

Total Source Operating Time in Reporting Period: See Individual Stacks Total Source Operating Days in Reporting Period: See Individual Stacks

Emission Limitation: 347.4 lbs SO2/hr (30 day rolling average)

Analyzer Analyte:

Analyzer Manufacturer: See Individual Stacks Analyzer Manufacturer Model No.: See Individual Stacks Analyzer Serial Number: See Individual Stacks Date of Latest CMS Certification or Audit: See Individual Stacks

Description of changes in CEMS, processes, or

Company Address:

See Individual Stacks controls since last reporting period:

1		
	Excess Emissions Summary	·
	Duration of excess emissions in reporting period due to:	
	a. Startup/Shutdown	0.0
	b. Control equipment problems	0.0
	c. Process problems	0.0
	d. Other known causes	0.0
	e. Unknown causes	0.0
	2. Total duration of excess emissions (days)	0.0
	3. Total duration of excess emissions (%)	0.00%

	Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period							

	CMS Downtime Details										
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action							
			See Indiv	idual Stacks							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North Hibbing MN

Process Unit Identification: EU020

Company Address:

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Analyzer Serial Number:

Date of Latest CMS Certification or Audit:

See Individual Stacks

See Individual Stacks

See Individual Stacks

Description of changes in CEMS, processes, or

controls since last reporting period:

See Individual Stacks

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details				
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action			
	There were no periods of excess emissions during this reporting period								

	CMS Downtime Details										
Start Date & Time	End Date & Time Duration of Monitor Downtime (hours)		Downtime (hours)								
	See Individual Stacks										

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV021

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 225
Date of Latest CMS Certification or Audit: 2/1/2021

Description of changes in CEMS, processes, or

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
	There were no periods of excess emissions during this reporting period					

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV021

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 137
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details		
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
	There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

Company Address:

4950 Hwy 5 North
Hibbing MN

Process Unit Identification:

EU020 SV021

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: Stack Flow
Analyzer Manufacturer: Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 8398564/18118323

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Summary	
1. Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

	Excess Emissions Details					
Start Date & Time	Time End Date & Time Duration of Excess Emissions (hours) Duration of Excess Emissions Emissions (hours) Duration of Excess Emissions Cause of Excess Emissions Cause of Excess Emissions					
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Process Unit Identification: Hibbing MN

EU020 SV022

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

2,072 hours

88 days

N/A

NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 226
Date of Latest CMS Certification or Audit: 2/1/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Company Address:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary						
CMS Downtime in reporting period due to:						
a. Monitor equipment malfunctions	0.0					
b. Non-Monitor equipment malfunctions	0.0					
c. Quality assurance calibration	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total CMS Downtime (hours)	0.0					
3. Total CMS Downtime (%)	0.00%					

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time End Date & Time Duration of Monitor Downtime (hours)			Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV022

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 136
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or

Excess Emissions Summary	
1. Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details								
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
There were no periods of excess emissions during this reporting period								

	CMS Downtime Details								
Start Date & Time End Date & Time Duration of Monitor Downtime (hours)			Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV022

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

2,072 hours

88 days

N/A

Stack Flow

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Sick Maihak

FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318687/ 11318690

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

ı	0M0 D. (
	CMS Performance Summary	
	 CMS Downtime in reporting period due to: 	
	a. Monitor equipment malfunctions	0.0
	b. Non-Monitor equipment malfunctions	0.0
	c. Quality assurance calibration	0.0
	d. Other known causes	0.0
	e. Unknown causes	0.0
	2. Total CMS Downtime (hours)	0.0
	3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
			There were no periods of downt	ime during this reporting period.				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV023

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Moniror Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 224
Date of Latest CMS Certification or Audit: 2/1/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details						
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action			
			There were no periods of down	ntime during this reporting period.			
		0.0					
		0.0					
		0.0					
		0.0					
		0.0					
		0.0					
		0.0					

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV023

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 134
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or

CMS Performance Summary	
1. CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

Excess Emissions Details							
Start Date & Time	Start Date & Time End Date & Time Duration of Excess Emissions (hours) Duration of Excess Pollutant Emissions Cause of Excess Emissions Cause of Excess Emissions						
	There were no periods of excess emissions during this reporting period						
CMS Downtime Details							

	CMS Downtime Details						
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action			
	There were no periods of downtime during this reporting period.						
		0.0					
		0.0					
		0.0					
		0.0					
		0.0					
		0.0					
		0.0					

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

Company Address:

4950 Hwy 5 North
Hibbing MN

Process Unit Identification:

EU020 SV023

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: Stack Flow
Analyzer Manufacturer: Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318686/ 11318679

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
 a. Monitor equipment malfunctions 	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details						
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	Start Date & Time End Date & Time Duration of Monito (hours		Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV024

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Moniror Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 215
Date of Latest CMS Certification or Audit: 2/1/2021

Description of changes in CEMS, processes, or

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	3.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	3.0
3. Total CMS Downtime (%)	0.14%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
01/23/2021 23:00	01/24/2021 01:59	3.0	Monitor equipment malfunctions	Replaced failed exhaust pump. Returned to operation. Followed SSM plan.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV024

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,072 hours
Total Source Operating Days in Reporting Period: 88 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 135
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU020 SV024

Process Unit Description: Pellet Indurating Furnace Line No. 1; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

2,072 hours

88 days

N/A

Stack Flow

Analyzer Manufacturer: Sick Maihak
Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS

Analyzer Serial Number: 13438339/11168507

Date of Latest CMS Certification or Audit: 8/10/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)						
3. Total duration of excess emissions (%)	0.00%					

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	CMS Performance Summary	
	 CMS Downtime in reporting period due to: 	
	a. Monitor equipment malfunctions	0.0
	b. Non-Monitor equipment malfunctions	0.0
	c. Quality assurance calibration	0.0
	d. Other known causes	0.0
	e. Unknown causes	0.0
	2. Total CMS Downtime (hours)	0.0
	3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of downtime during this reporting period.							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Process Unit Identification: Hibbing MN

EU021

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,597 hours
Total Source Operating Days in Reporting Period: 70 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Analyzer Serial Number:

Date of Latest CMS Certification or Audit:

See Individual Stacks

See Individual Stacks

See Individual Stacks

Description of changes in CEMS, processes, or

controls since last reporting period:

Company Address:

See Individual Stacks

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	See Individual Stacks								
		0.0							
		0.00							
		0.00							
		0.00							
		0.00							
		0.00							
		0.00							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV025

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,597 hours
Total Source Operating Days in Reporting Period: 70 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 199
Date of Latest CMS Certification or Audit: 2/4/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0	<u> </u>						
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN

Process Unit Identification: EU021 SV025

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,597 hours
Total Source Operating Days in Reporting Period: 70 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 119
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of downtime during this reporting period.							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV025

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
Emission Limitation:
Analyzer Analyte:
Analyzer Manufacturer:

1,597 hours
70 days
N/A
Stack Flow
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS
Analyzer Serial Number: 11318688/ 11318689

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary				
Duration of excess emissions in reporting period due to:				
a. Startup/Shutdown	0.0			
b. Control equipment problems	0.0			
c. Process problems	0.0			
d. Other known causes	0.0			
e. Unknown causes	0.0			
Total duration of excess emissions (days)	0.0			
3. Total duration of excess emissions (%)	0.00%			

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

				Excess Emissions Details			
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of downtime during this reporting period.							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV026

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,597 hours
Total Source Operating Days in Reporting Period: 70 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 197
Date of Latest CMS Certification or Audit: 2/4/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of downtime during this reporting period.							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0	<u> </u>					
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV026

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 1,597 hours
Total Source Operating Days in Reporting Period: 70 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 116
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action						
		ntime during this reporting period.								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								

Reporting Period Dates:

Company Name:

January 1, 2021 - March 31, 2021

Hibbing Taconite Company

Company Address:

4950 Hwy 5 North
Hibbing MN

Process Unit Identification:

EU021 SV026

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 1,597 hours
Total Source Operating Days in Reporting Period: 70 days
Emission Limitation: N/A
Analyzer Analyte: Stack Flow

Analyzer Analyte: Stack Flow
Analyzer Manufacturer: Sick Maihak
Analyzer Manufacturer Model No.: FLSE 100-H I

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS
Analyzer Serial Number: 11318672/ 8398565

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Γ	CMS Performance Summary	
ŀ	CMS Downtime in reporting period due to:	
	a. Monitor equipment malfunctions	0.0
	b. Non-Monitor equipment malfunctions	0.0
	c. Quality assurance calibration	0.0
	d. Other known causes	0.0
	e. Unknown causes	0.0
	2. Total CMS Downtime (hours)	0.0

0.00%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

	Excess Emissions Details						
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
	There were no periods of excess emissions during this reporting period						

3. Total CMS Downtime (%)

	CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action						
			There were no periods of downti	me during this reporting period.						
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV027

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 1,597 hours
Total Source Operating Days in Reporting Period: 70 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 179
Date of Latest CMS Certification or Audit: 2/4/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	4.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	4.0

0.25%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

3. Total CMS Downtime (%)

	CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action						
3/17/21 2:00	3/17/2021 5:59	4.0	Monitor equipment malfunctions	Replaced failed sample pump. Returned to operation. Followed SSM plan.						
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								

Reporting Period Dates:

Company Name:

January 1, 2021 - March 31, 2021

Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV027

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,597 hours

70 days

N/A

SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 115
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	4.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	4.0
3. Total CMS Downtime (%)	0.25%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
3/17/21 2:00	3/17/2021 5:59	4.0	Monitor equipment malfunctions	Replaced failed sample pump. Returned to operation. Followed SSM plan.					
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates:

Company Name:

January 1, 2021 - March 31, 2021

Hibbing Taconite Company

4950 Hwy 5 North

Process Unit Identification: Hibbing MN

EU021 SV027

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

Analyzer Manufacturer:

1,597 hours

70 days

N/A

Stack Flow

Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS
Analyzer Serial Number: 11318684/ 11318691

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Company Address:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details							
Start Date & Time	Start Date & Time End Date & Time Duration of Excess Emissions Emissions (hours) Duration of Excess Pollutant Emissions Cause of Excess Emissions Cause of Excess Emissions				Corrective Action		
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0	<u> </u>						
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU021 SV028

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

1,597 hours

70 days

N/A

NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 198
Date of Latest CMS Certification or Audit: 2/4/2021

Description of changes in CEMS, processes, or

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details		
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
	There were no periods of excess emissions during this reporting period						

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of downtime during this reporting period.								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates:

Company Name:

January 1, 2021 - March 31, 2021

Hibbing Taconite Company

4950 Hwy 5 North Hibbing MN

Process Unit Identification: EU021 SV028

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Total Source Operating Days in Reporting Period:

Total Source Operating Days in Reporting Period:

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Total Source Operation Days in Reporting Perio

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 117
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Company Address:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details			
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period							

	CMS Downtime Details										
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action							
	There were no periods of downtime during this reporting period.										
		0.0									
		0.0									
		0.0									
		0.0									
		0.0									
		0.0									
		0.0									

Reporting Period Dates:

Company Name:

January 1, 2021 - March 31, 2021

Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN

Process Unit Identification: EU021 SV028

Process Unit Description: Pellet Indurating Furnace Line No. 2; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

Analyzer Manufacturer:

1,597 hours

70 days

N/A

Stack Flow

Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS
Analyzer Serial Number: 11318678/ 11318673

Date of Latest CMS Certification or Audit: 8/11/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary
CMS Downtime in reporting period due to:
a. Monitor equipment malfunctions
b. Non-Monitor equipment malfunctions
c. Quality assurance calibration
d. Other known causes
e. Unknown causes
2. Total CMS Downtime (hours)
3. Total CMS Downtime (%)

0.0 0.0 0.0 0.0 0.0

0.00%

0.0
0.0
0.0
0.0
0.0
0.0
0.00%

					Excess Emissions Details			
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period							

	CMS Downtime Details										
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action							
	There were no periods of downtime during this reporting period.										
		0.0									
		0.0									
		0.0									
		0.0									
		0.0									
		0.0	<u> </u>								
		0.0									

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Analyzer Serial Number:

Date of Latest CMS Certification or Audit:

See Individual Stacks

See Individual Stacks

See Individual Stacks

Description of changes in CEMS, processes, or controls since last reporting period:

See Individual Stacks

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

					Excess Emissions Details			
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period							

	CMS Downtime Details										
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action							
	See Individual Stacks										
		0.00									
		0.00									
		0.00									
		0.00									
		0.00									
		0.00									
		0.00									

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV029

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 213
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
				There were no	periods of excess emissions during this repo	orting period

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of monitor downtime during this reporting period							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV029

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 129
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details						
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of monitor downtime during this reporting period							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV029

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: Stack Flow
Analyzer Manufacturer: Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS
Analyzer Serial Number: 11318676/ 11318683

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
 b. Non-Monitor equipment malfunctions 	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details						
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of monitor downtime during this reporting period							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Process Unit Identification: Hibbing MN

EU022 SV030

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 212
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Company Address:

Excess Emissions Summary						
Duration of excess emissions in reporting period due to:						
a. Startup/Shutdown	0.0					
b. Control equipment problems	0.0					
c. Process problems	0.0					
d. Other known causes	0.0					
e. Unknown causes	0.0					
2. Total duration of excess emissions (days)	0.0					
3. Total duration of excess emissions (%)	0.00%					

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details						
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	Date & Time End Date & Time Duration of Monitor Downtime (hours)		Cause of Monitor Downtime	Corrective Action				
			There were no periods of monitor	downtime during this reporting period				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV030

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

2,159 hours

90 days

N/A

SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 130
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details		
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
	There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
			There were no periods of monitor of	downtime during this reporting period				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Process Unit Identification: Hibbing MN

EU022 SV030

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

90 days

Emission Limitation:

Analyzer Analyte:

Stack Flow

Sigle Maibale

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Sick Maihak

FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318682/ 11318681

Date of Latest CMS Certification or Audit:

Description of changes in CEMS, processes, or controls since last reporting period:

Company Address:

N/A

8/12/2020

Excess Emissions Summary	
1. Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details		
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action	
There were no periods of excess emissions during this reporting period							

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of monitor downtime during this reporting period							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV031

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

N/A

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 214
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	17.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	17.0

0.79%

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
				There were no	periods of excess emissions during this repo	orting period

3. Total CMS Downtime (%)

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
02/05/2021 22:00	02/05/2021 22:59	1.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
02/06/2021 05:00	02/06/2021 07:59	3.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
02/06/2021 21:00	02/07/2021 08:59	12.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
02/14/2021 03:00	02/14/2021 03:59	1.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
		0.0							
		0.0							
<u> </u>		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

Company Address: 4950 Hwy 5 North
Hibbing MN

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

EU022 SV031

N/A

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 132
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Process Unit Identification:

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	17.0

0.0

17.0

0.79%

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
There were no periods of excess emissions during this reporting period						

e. Unknown causes

2. Total CMS Downtime (hours)

3. Total CMS Downtime (%)

	CMS Downtime Details								
Start Date & Time	Date & Time End Date & Time Duration of Monitor Cause of Monitor Downtime		Cause of Monitor Downtime	Corrective Action					
02/05/2021 22:00	02/05/2021 22:59	1.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
02/06/2021 05:00	02/06/2021 07:59	3.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
02/06/2021 21:00	02/07/2021 08:59	12.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
02/14/2021 03:00	02/14/2021 03:59	1.0	Other known causes	Extreme cold caused freeze up. Returned to operation. Followed SSM plan.					
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates:

Company Name:

January 1, 2021 - March 31, 2021

Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV031

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

2,159 hours
90 days
N/A
Stack Flow

Analyzer Manufacturer:

Analyzer Manufacturer Model No.:

Sick Maihak

FLSE 100-H K178 35HSHS

Analyzer Serial Number: 11318670/ 11318677

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

Excess Emissions Summary	
Duration of excess emissions in reporting period due to:	
a. Startup/Shutdown	0.0
b. Control equipment problems	0.0
c. Process problems	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total duration of excess emissions (days)	0.0
3. Total duration of excess emissions (%)	0.00%

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

	Excess Emissions Details							
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period							

	CMS Downtime Details									
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action						
			There were no periods of monitor do	owntime during this reporting period						
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								
		0.0								

Reporting Period Dates:

Company Name:

January 1, 2021 - March 31, 2021

Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV032

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:

Total Source Operating Days in Reporting Period:

Emission Limitation:

Analyzer Analyte:

2,159 hours
90 days
N/A
NOX

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T200M
Analyzer Serial Number: 195
Date of Latest CMS Certification or Audit: 2/3/2021

Description of changes in CEMS, processes, or controls

since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

Excess Emissions Details					
Start Date & Time	Start Date & Time End Date & Time Duration of Excess Emissions (hours) Duration of Excess Emissions Cause of Excess Emissions Cause of Excess Emissions				
There were no periods of excess emissions during this reporting period					

	CMS Downtime Details								
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action					
	There were no periods of monitor downtime during this reporting period								
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							
		0.0							

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV032

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period: 2,159 hours
Total Source Operating Days in Reporting Period: 90 days
Emission Limitation: N/A
Analyzer Analyte: SO2

Analyzer Manufacturer: Teledyne Monitor Labs

Analyzer Manufacturer Model No.: T100H
Analyzer Serial Number: 131
Date of Latest CMS Certification or Audit: 2/2/2021

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	0.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	0.0
3. Total CMS Downtime (%)	0.00%

					Excess Emissions Details	
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant	Magnitude of Emissions	Cause of Excess Emissions	Corrective Action
	There were no periods of excess emissions during this reporting period					

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
	There were no periods of monitor downtime during this reporting period							
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						

Reporting Period Dates: January 1, 2021 - March 31, 2021
Company Name: Hibbing Taconite Company

4950 Hwy 5 North

Company Address:

Hibbing MN

Process Unit Identification:

EU022 SV032

Process Unit Description: Pellet Indurating Furnace Line No. 3; straight grate indurating furnace.

Total Source Operating Time in Reporting Period:
Total Source Operating Days in Reporting Period:
Emission Limitation:
Analyzer Analyte:
Analyzer Manufacturer:

2,159 hours
90 days
N/A
Stack Flow
Sick Maihak

Analyzer Manufacturer Model No.: FLSE 100-H K178 35HSHS
Analyzer Serial Number: 11318680/ 11318671

Date of Latest CMS Certification or Audit: 8/12/2020

Description of changes in CEMS, processes, or

controls since last reporting period:

Excess Emissions Summary					
Duration of excess emissions in reporting period due to:					
a. Startup/Shutdown	0.0				
b. Control equipment problems	0.0				
c. Process problems	0.0				
d. Other known causes	0.0				
e. Unknown causes	0.0				
2. Total duration of excess emissions (days)	0.0				
3. Total duration of excess emissions (%)	0.00%				

CMS Performance Summary	
CMS Downtime in reporting period due to:	
a. Monitor equipment malfunctions	2.0
b. Non-Monitor equipment malfunctions	0.0
c. Quality assurance calibration	0.0
d. Other known causes	0.0
e. Unknown causes	0.0
2. Total CMS Downtime (hours)	2.0
3. Total CMS Downtime (%)	0.09%

				Excess Emissions Details			
Start Date & Time	End Date & Time	Duration of Excess Emissions (hours)	Pollutant Magnitude of Emissions	Cause of Excess Emissions	Corrective Action		
	There were no periods of excess emissions during this reporting period						

	CMS Downtime Details							
Start Date & Time	End Date & Time	Duration of Monitor Downtime (hours)	Cause of Monitor Downtime	Corrective Action				
02/16/2021 21:00	02/16/2021 21:59	1.0	Monitor equipment malfunctions	Thawed frozen flow meter. Returned to operation. Followed SSM plan.				
03/24/2021 18:00	03/24/2021 18:59	1.0	Monitor equipment malfunctions	Flow meter cleaned. Returned to operation. Followed SSM plan.				
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						
		0.0						